Terrain Paints

kettal

Description

Electrostatic powder coating process applied.

This paint mixes a specific resin that offers greater hardness compared to the paints used in architecture. Terrain Paints are designed to coat aluminium profiles used in architecture and for other substrates where the maximum resistance to the outdoors is needed. This is a powder coating formulated with polyester resins and free of TGIC, pigments, and additives. These provide excellent exterior durability with very good gloss retention and colour stability.



Polymerization at 160 °C



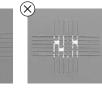
Local supplier



Class A2

Scratch test



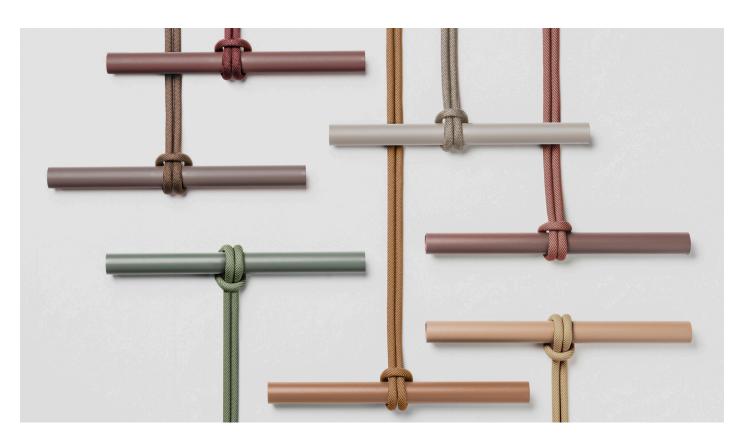


1x1 mm

Impact test







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Characteristics	Min.	Max.	Method
Baking time / temperature	24 to 150 °C / 75,2 to 302 °F	26 to 150 °C / 78,8 to 302 °F	Total time
Gloss at 60° angle	6	9	ISO 2813
Direct impact 12.5 mm	30		ISO 2813
Indirect impact 12.5 mm	30		ISO 2813
Cross-cut adhesion	0	0	ISO 2813
Erichsen Cupping test	5	11	ISO 2813
Bend test (Cylindrical Mandrel)		6	ISO 2813
Avg. Particle size	50	55	MALVERN
Particle size % < 100 MICRONS	80	95	MALVERN
Particle size % < 50 MICRONS	50	65	MALVERN
Particle size % < 10 MICRONS	4	8	MALVERN
Delta E colour		VISUAL	CIELAB
General appearance	Textured		NIZI-001





Manganese 32C

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Certificates

















Note

We recommend following the advice given by the standards AAMA 609 and 610-02 or in the guidelines from Qualicoat.

Maintenance

Situation	Min periodic cleaning
Tropical	9 months
Swimming pools & gymnasiums	6 months
Coastal	3 months
Industrial	3 months
Hazardous	1 month
Normal	12 months

Preventative care

Protect surfaces with barrier elements like film, paper, and peelable lacquers before placement and handling.

Immediate cleaning

If accidental contamination or splashing of strong alkalis or acids occurs, wash the affected area with a large amount of clean water, especially cut-outs or holes and cavities.

Periodic maintenance

The accumulation of dirt or contamination on the profiles may increase the risk of corrosion, a loss of sheen, or a change of colour, especially in areas located near the coast and industrial environments.

Do not use

Abrasive materials or tools or anything that could cause scratches. Acidic or alkaline substances that could cause corrosion. Strong solvents, including petrol, diesel, and kerosene. Grease cleaners, pesticides, or lubricants whose composition is unknown. Detergents, oven cleaners, or other similar agents. Cleaning agents when the surface temperature is greater than 25°C. Dry cleaning a dirty surface of dust or building materials.

Avoid submersing a powder coated product in water for long periods of time. Chlorine might cause damage.